Application No. 10/591,350 Docket No.: 1691-0223PUS1

AMENDMENTS TO THE CLAIMS

(Currently Amended) A method for treating papermaking waste water, which
comprises having adding a silica-aluminum based inorganic polymer flocculant having an Si/Al
molar ratio of 0.2 to 1.5, contained in papermaking waste-water having a pH or adjusted pH of 5
to 14 a pH of 1.5 to 2.5 and an SiO₂ concentration of 5 to 25 g/L into a papermaking waste water
having a pH or adjusted pH of 5 to 14 such that the concentration of the inorganic polymer flocculant
becomes 1 to 250 (mg-Al/L) in terms of aluminum to control the pH of the papermaking waste water to 5 to 8
and then adding an organic polymer flocculant.

- 2. (Cancelled)
- 3. (Cancelled)
- (Currently Amended) A method of using siliea sol which uses siliea sol produced by for producing a silica-aluminum based inorganic polymer flocculant, comprising:
- (a) reacting a sodium silicate solution with a halogen-free mineral acid as a retention aid and uses a silica aluminum based inorganic polymer flocculant produced by to produce silica sol; and
- (b) adding aluminum sulfate to the silica sol and having an to produce a silica-aluminum based inorganic polymer flocculant;

wherein the a silica-aluminum based inorganic polymer floculant produced has an Si/Al molar ratio of 0.2 to 1.5, a pH of 1.5 to 2.5 and an SiO₂ concentration of 5 to 25 g/L as a floculant for papermaking waste water and wherein the silica sol produced in step (a) can be further used as a retention aid for improving papermaking productivity.

5. (Cancelled)